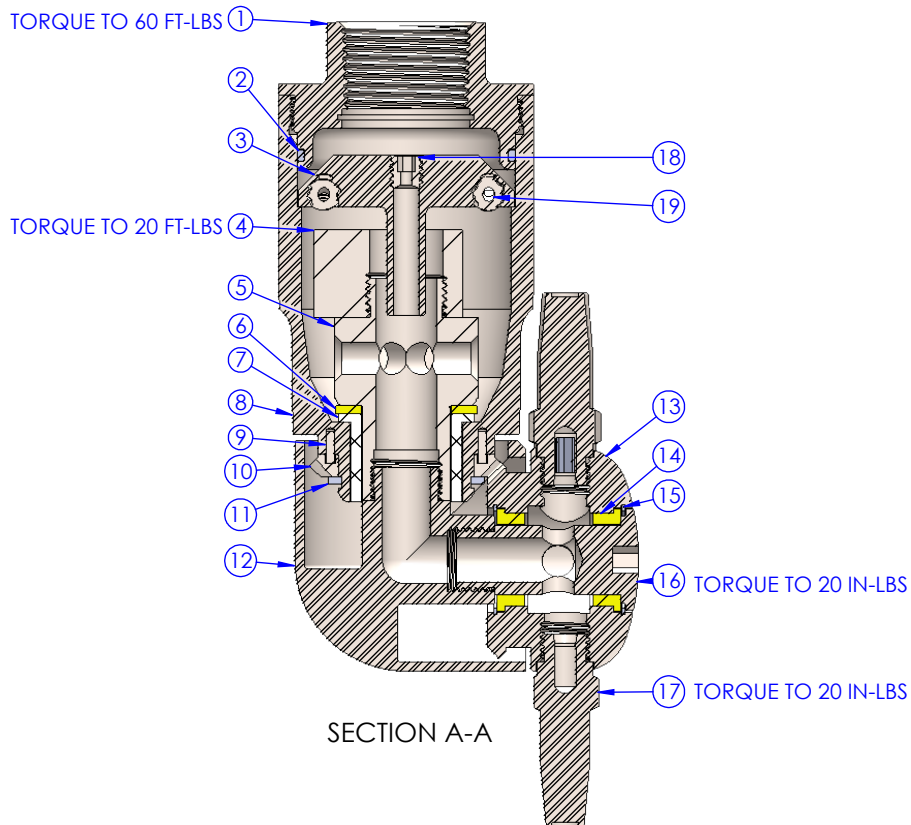
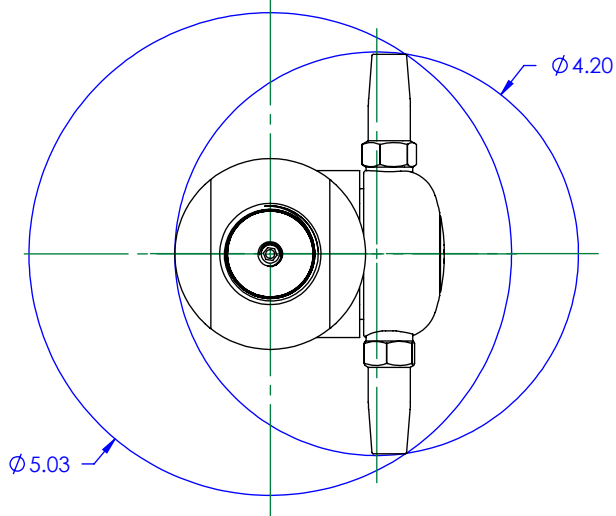
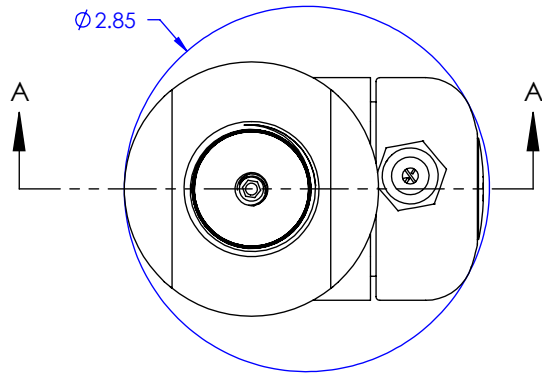




SECTION A-A

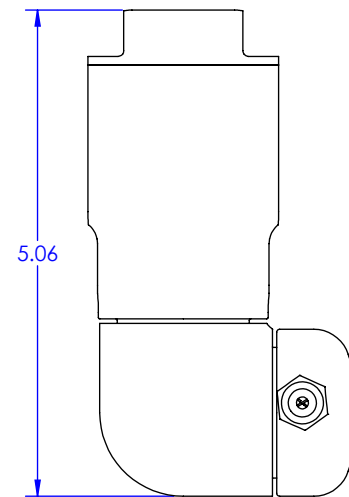
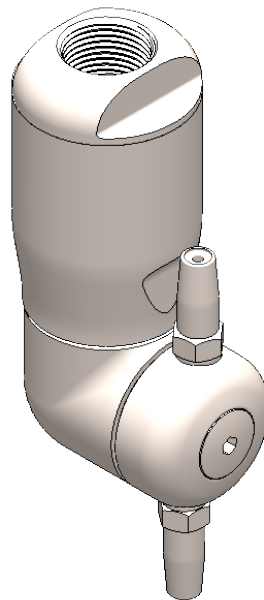
NOTES:

1. APPLY A SMALL AMOUNT OF ANTI-SEIZE TO ALL THREADS TO PREVENT GALLING
2. ASSEMBLY WEIGHT: 3 LBS
3. SPARE PARTS KIT NUMBER 75-1858-SPK: PARTS FOR THE KITS ARE IDENTIFIED WITH ▽
4. ADJUST THE SPEED OF THE UNIT BY USING OTHER SIZE PLUGS. SEE PLUG TABLE.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MAT'L
1	75-1403S	INLET CAP	1	316L
2	75-1405S	INLET O-RING	1	E/V
3	75-1857	MOTOR	1	316L
4	75 1801	6 TOOTH ROTOR	1	316L
5	75 1854	VERTICAL SHAFT	1	316L
6	75-1863G	UHMW WASHER	1	UHMW
7	75-1408	BUSHING	1	PTFE
8	75-1853S	MAIN BODY	1	316L
9	75-1856	.066 DOWEL PIN	2	316L
10	75-1852	BEVEL GEAR	1	316L
11	75-1855	RETAINING RING	1	316L
12	75-1859S	ELBOW	1	316L
13	75-1851S	NOZZLE BODY	1	316L
14	75-1846	NOZZLE BODY BUSHING	2	UHMW
15	75-1847	RETAINING RING	2	316L
16	75-1844S	HORIZONTAL SHAFT	1	316L
17	SEE NOTE 4	(SEE NOZZLE TABLE)	2	316L
18	75-1455-X	(SEE PLUG TABLE)	1	18-8
19	75-1455-C	(SEE PLUG TABLE)	4	18-8

NOZZLE TABLE		
ASSEMBLY #	NOZZLE	BORE Ø
75-1858	75-1849AA	.234
75-1858LP	75-1849AA	.234

PLUG TABLE		HOLE Ø
75-1455-A		.063
75-1455-B		.093
75-1455-C		.125
75-1455-D		.140
75-1455-G		.078
7-33-1		N/A



	DESCRIPTION ORBI-G3 HYGIENIC		REVISION DATE 10/5/17
	PART NO. CD-75H-1858		REVISION A
TOLERANCES: .XX ± .015 .XXX ± .005 RMS RADIUS ALL SHARP EDGES AND FILLETS .005/ .010	MATERIAL	SCALE 2:3	DATE: 12/15/16
	DRAWN BY: ECC	FILE NO. ORBI G3 HYGIENIC	DRAWING NO. 75H-1858 121516

These drawings and specifications are the confidential and trade secret property of Cloud Co. and may not be used, copied or duplicated in whole, or in part, without prior written consent of Cloud Co.

REV.	DESCRIPTION	BY	DATE	CK. BY
A	New Release	ECC	12/15/16	SR